

35778

PATENT TRADEMARK OFFICE

Claims

- [c1] The requirements to manufacture this particular reciprocating saw / sawzall type blade is a progressive stamping process. Starting with a knealed $\square 1090 \square$ carbon content steel, 00.0560 of an inch in thickness, <0.750 inches wide and 12 inches long it will be stamped on two edges (see drawing) to produce a top and bottom cutting edge. (The top edge being the revitalization of the reciprocating saw blade) with the teeth to achieve 0.0720 of an inch in thickness. My intentions are to apply this \square Upper Edge \square to the wide variety of cutting blades with varying lengths, widths and teeth per inch depending on the application, i.e. wood cutting, metal cutting, also a hand held tool for cutting drywall.